

Paragraph spanning pages 12 and 13.

41

Fig. 5 is a diagram explanatory of a process of making the caliper body 10 according to this embodiment of the invention by the gravity casting method using aluminum. This embodiment of the invention is characterized in that the cavity 27 of a mold for use in molding the caliper body 10 is arranged so that the side of molding the bottom portion of the cylinder 20, that is, the union hole 24 is positioned in the vertically upper part of the cavity 27; the side of molding the reaction pawl 30 is in the lower part thereof; and the sprue is disposed in the union hole 24 as the bottom portion of the cylinder 20 whereby to inject the molten metal into the cavity 27. Reference numeral 42 denotes a core. The cylinder 20 is disposed in the substantially center of the bilateral direction and cylindrical with a hollow interior. The one side of the bridge 40 is opened and formed with the cutout on the side of the reaction pawl 30 to cover up these parts, and the disc rotor 12 is clamped under pressure between both friction pads 14 and 14 and this results in producing braking force.

**IN THE CLAIMS:**

Please cancel claims ~~1-5~~ and ~~12~~ without prejudice or disclaimer.

Please amend claims 6, 7, 8 and 15 as follows. A clean copy of amended claims 6, 7, 8 and 15 is provided below. A marked-up copy of the amended claims is attached hereto in the attached separate sheet, entitled "Marked-Up Copy of Claims."

6. (Amended) A caliper body of a vehicular disc brake to be made by a casting method, said vehicular disc brake having a pair of frictional pads disposed opposite to each other with a